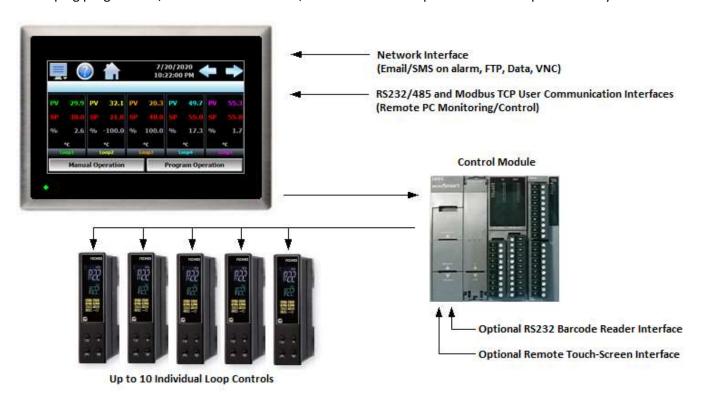


The MCT-CM Multi-loop Control System combines all of the features of typical loop controls, video/chart recorders and data logging systems into a single, intuitive device. Email (supporting SSL/TLS), SMS (text messaging), FTP, FileWeb, DataWeb (file transfer protocols for automated data backup and web database interface) and remote viewing/control (via Web server/VNC server) are standard with the MCT-CM and can be accessed via LAN/WAN using a PC, tablet or smart phone device.

The MCT-CM is offered in 4.3" and 7" color touch screen interfaces with standard "Smart Device" user interface features for multi-loop OEM control applications (up to 10 loops). All loop configuration and runtime user access are configurable at the device with no PC software required. OEM's have the ability to configure runtime features (screen availability, menus, language, etc...) to easily customize the system to their requirements. These configurations can be imported/exported to any other MCT-CM device for setup within minutes by the touch of a button.

In addition to a maximum of ten loops of control, the MCT-CM can also provide up to an additional 15 inputs for process monitoring for a total of 25 process inputs. The base system is provided with eight 24Vdc digital inputs (DI) and 8 relay outputs. The MCT-CM can be expanded to a total of 16 digital inputs and 32 digital outputs. It also provides the capability of accepting up to 14 analog inputs for remote set point control as well providing 7 analog outputs capable of retransmitting system variables (PV, SP or %Out) to other devices. The 0-10Vdc or 4-20mA user selectable signals are provided through the addition of optional analog expander cards.

Individual process controls, one for each loop in the system, provide reliable, consistent and accurate control by distributing the process control requirements of the system among multiple processors. Each loop control provides full auto tune functionality with high resolution, universal process inputs. When coupled with the built-in ramping programmer, it allows for automatic, timed control of all processes and outputs of the system.



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The MCT-CM is ordered as three components: the color touch screen, firmware and the Control Module (CM) with its assorted options. The loop controls are ordered separately.

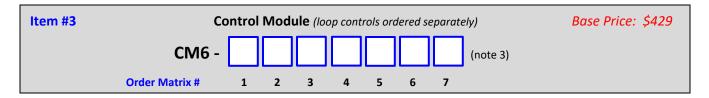
	MCT-CM Sample Part Numbers (minimum of 3 component part numbers is required; (1) Display, (2) Firmware and (3) Control Module)							
<u>Item #</u>	<u>Product</u> Display	Sample Part Number FDC-0450-1011-000BN	<u>Description</u> 4.3" display, 11-36 VDC power input, SD slot, Ethernet					
2	CM Firmware	SD-4CM	CM Control Module Firmware (inserted into display SD slot)					
3	Control Module	CM6-0000-010	Base CM, no optional serial communications, DI, DO, AI or AO and (1) 8-chanel monitor card (T/C)					
	Options Power Supply	PS5R-SV24	100-240VAC power input, Output 24VDC 60W (2.5A)					
	Cable	CA-232-8A	Cable from display to control module (DB9 connector (display), pigtail on CM, (8ft)					
	Loop Controls	9300-413001	9300 1/16 DIN control, input #1 universal (T/C, RTD, mA &Vdc) Input #2 linear (mA & Vdc may be used as monitor input) Output #1 mA PID, RS485 communications					

Item #1 Model FDC-0450 (4.3") / FDC-0730 (7") Color Touch Screen											
	FDC - 0450 - FDC - 0730 -	1	0	1	1	0	0	0	В	N	FDC-0450 Price: \$350 FDC-0730 Price: \$705
	Order Matrix #	1	2	3	4	5	6	7	8	9	
(1) Power II 1:	nput 11 to 36 VDC						(6) Soft	ware 0: No	one		
(2) Sound O 0:	None						(7) Encl		andard		
(3) SD Card 1:	Slot Yes						(8) Ove	•	or ack Ove	erlay	
(4) Ethernet 1:	t Yes						(9) Spec			Overlay (ı	no name/logo)
(5) Network 0:	r None										



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1. Control Module (CM) Application Software (Note 3)

0: CM22: CM software for FDC C-Series R22 (note 1)2: CM30: CM software for FDC 300 Series (note 1)9: Special

Note: CM includes FC6A-SIF52 dual communication card which is required for local display and loop control communications.

2. Optional Serial Communications (Note 2)

0: None

 1: FC6A-PC3
 RS485 Modbus RTU port (slave)*
 \$120

 2: FC6A-PC1
 RS232 port for Barcode Reader **
 \$120

 3: Both FC6A-PC3 and FC6A-PC1
 \$189

Note: Order of any above communication option will also include the required FC6A-HPH1 cartridge adapter.

*RS485 Modbus RTU port allows installation of remote display.

**Bar Code Reader input is compatible for serial-based barcode

readers

3. Optional Digital Inputs (Note 2)

0: None

1: FC6A-N08B1	8-digital input card (24Vdc)	\$70
2: FC6A-N08A11	8-digital input card (120Vac)	\$119

Note: The above optional digital inputs (DI) are in addition to the eight 24Vdc digital inputs that are standard on the CM; system maximum of 16 digital inputs.

4. Optional Digital Outputs (Note 2)

F: Item 1 qty 1 & Item 2 qty 2 \$399

_	
0:	None

1: FC6A-T08P1	8-digital output – TTL 24Vdc (source)	\$169
2: FC6A-R081	8-digital output - Relay (240Vac 2-amps)	\$115
3: FC6A-T16P1	16-digital output- TTL 24Vdc (source)	\$169
4: FC6A-R161	16-digital output - Relay (240Vac 2-amps)	\$185

Combination DO modules (maximum of 24 optional DO)

combination be modules (maximum of 24 optional bo)							
A: Item 1 / qty 2	\$338		G: Items 1 & 3	\$338			
B: Item 1 / qty 3	\$507		H: Items 1 & 4	\$354			
C: Item 2 / qty 2	\$230		J: Items 2 & 3	\$284			
D : Item 2 / qty 3	\$345		K: Items 2 & 4	\$300			
E: Item 1 qty 2 & Ite	em 2 qty 1	\$453					

Note: The above optional digital outputs (DO) are in addition to the 8 DO that are standard on the CPU; maximum of 32 DO.

5. Optional Analog I/O (Note 2) (DIN Rail Mount – plug into CM)

0: None

1: 1 A-IO card	FC6A-L03CN1 (4-20mA or 0-10Vdc IO)	\$275
2: 2 A-IO cards	FC6A-L03CN1 (4-20mA or 0-10Vdc IO)	\$550
3: 3 A-IO cards	FC6A-L03CN1 (4-20mA or 0-10Vdc IO)	\$825
4: 4 A-IO cards	FC6A-L03CN1 (4-20mA or 0-10Vdc IO)	\$1100
5: 5 A-IO cards	FC6A-L03CN1 (4-20mA or 0-10Vdc IO)	\$1375
6: 6 A-IO cards	FC6A-L03CN1 (4-20mA or 0-10Vdc IO)	\$1650
7: 7 A-IO cards	FC6A-L03CN1 (4-20mA or 0-10Vdc IO)	\$1925

Note: Each I/O card has qty 2 Remote Setpoint input and quantity 1 Retransmission output configurable for PV, SP or %Out

6. Optional Monitor Inputs (Note 1) (serial connection to CM)

0: None

1: IO-8TCS:	(8-thermocouple input module - isolated)	\$350
2: IO-6RTD:	(6-RTD input module)	\$299
3: IO-8AIIS:	(8- input module 0-20 / 4-20mA - isolated)	\$320
4: IO-8AIVS:	(8-analog input 0-10 / 2-10Vdc—isolated)	\$320

Combination Monitor Input Modules (maximum of 2 & 15 points)

combination montes input modules (maximum of 2 & 15 points)						
A: Item 1 / qty 2	\$700	F : Items 1 & 3	\$670			
B: Item 2 / qty 2	<i>\$598</i>	G: Items 1 & 4	\$670			
C: Item 3 / qty 2	\$640	H: Items 2 & 3	\$619			
D : Item 4 / qty 2	\$640	I: Items 2 & 4	\$619			
E: Items 1 & 2	\$649	J: Items 3 & 4	\$640			

7. Special

0: None

Note 1: Maximum of 2 monitor input cards monitoring a maximum of 15 monitor card inputs. With specific CM software (CM30), the loop control's input #2 may be configured as a monitor point. System maximum of 15 monitor points made up of loop control input #2, inputs of monitor cards or combination of both.

Note 2: CM will support up to 7 expansion modules (the monitor point input module is not a CM expansion module).

Note 3: CM6-XXXXXXX includes the following standard components:

Part #: FC6A-D16R1CEE

Control Module with 8 Digital Inputs (DI) and 8 Relay Outputs (DO)

Part #: FC6A-SD

SD Memory Card with specified loop control firmware.

All other CM (Control Module) options are packaged separately and like the FC6A-SIF52 must be plugged into the FC6A-D16R1CEE bus as described in the manual. The exception is the Monitor Card(s) which are not part of the FC^A-D16R1CEE bus and have separate power supply and RS485 communication wiring. The Monitor Card serial RS485 is wired to the FC6A-SIF52 card along with any loop controls.

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Control System Options (ordered separately as needed)

System Power Supply (input 100-240VAC / Output 24VDC)

\$55

PS5R-VD24

60W power supply (2.5A)

System Reset Timer

GE1A-C10HA110/SR2P-06 Reset Timer and socket (DIN RAIL)

\$18

Note:

Timer is recommended for proper system restart due to momentary power interruptions (<500ms) which can cause erroneous operation.

USB Memory Stick

UDF115-8GB 8GB High Capacity USB Memory Stick (3VDC)

\$15

Replacement SD Memory Card

SD-4CM SD Memory Card (preloaded with MCT-CM i4.3 application software)
SD-7CM SD Memory Card (preloaded with MCT-CM i7 application software)

Cable: Touch Screen Display to Control Module

CA-232-8A Cable (2.5 meters) from display to control module (CM)

\$9

Note: Consult factory for other lengths & options

DIN Rail Mounting Adapter for 1/16DIN Controls

DRA-16 1/16 DIN Rail Mounting Adapter \$20

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